

# Illustrated Parts List - IPL Update



Product Name(s)

540iXP/iXPG, 542iXP/iXPG, T540iXP/iXPG, T542iXP/iXPG, 435i

Description of change

Difficulty in assembling the washers 596 30 24-01 correctly in production. No technical need for the second washer confirmed in testing. Quantity is changed from 2 to 1.

Comments

Outer washer 596 30 24-01 (towards bar plane) next to knee joint assy 599 23 19-01 has been removed.

Introduced from

Serial number / Date	Remark
2024 week 42	Products released after week 42 include only one washer locking.

IPL updates

Page title	Ref no	New part no	Name	Excl. part no.	Remark
CHAIN BRAKE	4		WASHER LOCKING	596 30 24-01	Outer washer has been removed.